





















The World of Yuken Products





YUKEN INDIA LTD.

Efficient | Reliable | Power-saving Hydraulics



PRECISION HYDRAULIC PRODUCTS FOR EVERY NEED

Yuken India Ltd (YIL) was established in 1976 in technical & financial collaboration with Yuken Kogyo Co.Ltd., Japan.YIL's Manufacturing unit is located in Bangalore (Whitefield, Peenya) Mumbai & New Delhi. Sales and distribution network is spread across India.

Today YIL is the most preferred source of supply for most of the original equipment manufacturers in India.

PRODUCT RANGE

Vane pumps

- Fixed displacement
- Variable displacement

Piston pumps

 Variable displacement with various control options

Gear pumps

- Flange mounted
- Manifold mounted

Pressure controls

- Relief valves
- Sequence valves
- Reducing valves
- Unloading valves
- Counterbalance valves
- Pressure switches

Flow controls

- Feed control valves
- Flow control valves, flow control with check valves
- Throttle valves with check valves
- Deceleration valve, deceleration with check valves

Directional controls

- Solenoid operated valves
- Pilot operated valves
- Manually operated valves
- Check valves

Modular control valves

- 01- series
- 03- series
- 04- series
- 06- series

E Series proportional-Electro hydraulic valves

- Pilot relief valves
- Relief valve
- Reducing with relieving valve
- Flow control with check valves
- Flow control with relief valve

High response type proportional values

Electro Hydraulic - Direction& Flow Control Valve

Linear servo valves

Cartridge valves

- Solenoid operated direction control logic valves
- Solenoid operated direction control relief valves

Parison controllers Mobile control valves

- Monoblock
- Sectional

Total machine control forinjection moulding machine

Actuators

Accumulators

Custom built / standard power units

Accessories for hydraulicpower packs

Shavings compactor

- Indigenous manufacturing strength
- Japanese technology
- Leaders in industrial hydraulics
- All-India sales and service network
- Wide range of pumps and valves
- Prompt and personalised service
- Reliable, efficient products
- Power saving
- Leakage prevention

- Custom built hydraulic power packs with quick delivery
- Retro fitment of conventional hydraulics
- Hydraulic training courses
- R & D Advanced to develop new products
- Field problem solving
- Upgradation of technical service
- Global exports

QUALITY POLICY

An ISO 9001:2008 Certified

"We will strive to meet customers' expectations by providing world-class hydraulic products, components and services through total employee involvement and continual improvement".

OUR STRENGTH: WE CUSTOMISE TO MEET OUR CUSTOMERS' REQUIREMENTS.



PRODUCT RANGE

This catalogue is to introduce the line up of our products. The guide does not present the detailed technical dimensions, specifications and characteristics of each and every product. If you require such information, log on to www.yukenindia.com

Variable Displacement Piston Pumps

'AR'/'A' series pumps are renowned for high efficiency and low noise level due to the usage of Aluminum body. The size of 'AR' series pump is more compact with reduced mass. The noise level is considerably low. A3H series, the ultimate design pump developed by Yuken's own technology, is consequently extended with wide displacement range & pressure.



	Max.Operating	Geometric displacement cm³/ rev
Pump Type	pressure Kgf/ cm²	10 20 30 50 100 200 300
'AR' Series	160	AR: 16 - 22
'A' Series	210	A: 10 16 22 37 56 79 90 100 145
'A3H' Series	280	A3H: 16 37 56 71 145 180

Variable Displacement Vane Pumps

'RV20' series pumps provide exceptional reliability with consistent performance and are widely used for machine tool applications.

Pump Type	Max. Operating	G	eome	tric di	splace	ment	cm³/ re	v
r ump Type	pressure Kgf/ cm²	5 10	0 1	5 2	0 2	25 3	30 3	5
'RV20' Series	100	RV20: 1	1					
'SVPF' Series	70	S\	/PF: 1	0 12 ·	16 20	25 30	35	



Fixed Displacement Vane Pumps

Silent Pumps

'SVP' series pump is a low-noise, low-pulsation type, available in a wide range small capacity single stage vane pump to high pressure double pump.



	Pump type	Max. operating pressure		G	eometr	ic displ	acemer	nt cm³/	rev		
	r ump type	Kgf/cm²	1	0 2	20 3	30	40 5	50	100	150	
Series	Single pumps	175 210 210	S	VP 1T: 4	- 26 SVP 2:	11 - 47					
SVP	Double pumps	210			S	VP 12: 15	- 73	S\	/P 23: \$	58 - 18	35



Standard Pumps

'PVR' series pumps are in use for the general machine tool applications. Available as single pumps as well as double pumps.

PVM' series pumps are developed specially for mobile applications. Available as single pumps as well as double pumps with spline shafts, SAE-A, BB, C as options.



	B t	Max. operating			Ge	eometri	c disp	lacen	nen	t cm³/ r	ev		
	Pump type	pressure Kgf/ cm²	1	0	20	3	0	40	50) 1	00	200	300
Series	Single pumps	175	PVR-	IT: 4-10 PV	_	50: 10 - 4	7		PV	R150: 47-	142		
PVR	Double pumps	175				PVI	 	7- 62		PVR5015	0: 57-1	60	
Series	Single pumps	175	PVMI	Г: 4 - 16		PVM 50: 1	0 - 47		PVIV	1150: 47 -	142		
PVM 8	Double pumps	175				PVM1	050: 17	- 62	F	PVM 5015	0: 57 -	160	



HPV series pumps are designed for high pressure application.



		Decrease from a	Max. operating			Geomet	ric disp	laceme	nt cc/re	ev		
		Pump type	pressure	1	0	20 3	30	40 5	0 1	00 2	00	300
ALCOHOLD STREET			Kgf/ cm ²									
	w					Н	PV2: 11 -	100				
	<u>ië</u>	Single pumps	280				 	100				
10.486	Series						HPV3: 15	- 190 				
	\						1 157 (0.0					
	Η	Double pumps	240				HPV22	: 22 - 94				
									HF	V32: 57 -	290	

Flow Control Valves

These valves can control the rotary & reciprocating speeds of the actuator and also can be used for applications where accurate flow is required. Wide range of flow control valves including pressure and temperature compensated with locking facility is available.



	Max. Operating					Max. Flo	w L	/ min			
Valve Type	pressure		5	10) 3	30	50	100)	150	
	Kgf/cm²										
Flow Control Valves	140	FG-01									
1 low Control valves	210				FG-02			FG-03			
Flow Control and Check Valves	140	FCC	G-01								
Flow Control and Check valves	210				FC	G-02		FCG-0	3		
Throttle and Check Valves	210			SR	CT/ G-03		SRC	T/ G-06			
Deceleration Valves	210				ZG-03	ZG-06					
Deceleration and Check Valves	210				ZCG-03	ZCG-0	3				
Feed Control Valves	140			IJ	CF*G-01	UCF*G-	03				



Pressure Control Valves

Wide range of pressure control valves are available as below. These valves are highly accurate and suitable for fine adjustment.



	Max.operating				Max	. flow	L / mii	n				
Valve Type	pressure Kgf/ cm²	5	10	20	0 3	0 4	0	50	10	0 20	0	400
	Rgi/ Cili											
Remote control relief valves	250	YBT										
Direct type relief valves	140	YE	BT/G-0	2								
Pilot operated relief valves	250				YE 	3G-03			BG	-03 BG- BT-(BG10
Solenoid controlled relief valves	250								BSG-0	3 BSG-06 BST-06	BS	G-10
Sequence valves	210				HC.	T/G-06 /	10			B31-00		
Pressure reducing & check valves	210								RCG-06	6 RCG-1	0	
Unloading relief valves	210					BU	CG-06					
Pressure switches	350			SG	YSG	_	_		_	_		_

Directional Control Valves

These valves control the flow direction in the hydraulic circuit. The various direction control valves ranging from solenoid operated directional valves to the check valves are available to meet all needs. Directional Control Valves conform to ISO 4401 & CETOP 3,5,7,8 &10



_	_	Max.operating			M	ax. flov	w L / m	nin		
Pu	mp Type	pressure Kgf/ cm²	1	0 20) 5	0 10	00 2	00 5	00	1000
		Kgi/ Cili								
Solenoid operate	d directional valves	315		DSG-	i .					
					DSC	3-03				
Solenoid controlle	•	315	DSHG				04	ļ (06 10	10
directional valves	Pilot operated directional valves									
Pilot operated dir	Pilot operated directional valves		DHG				04	. ()6	10
. not operated an	<u> </u>									
Manually operate	Manually operated directional valves		DMG		01	0;	3	06		
mandany operate										
Cam operated dir	rectional valves	250	DCG		01	03				
	In line	210	CIT-02	02 03	3	06	10			
Check valves	Right angle	250	CRG		03	06	10			
	Right angle, flanged	250				CRE	 =*16			
	connection	250				L				
Pilot operated ch	eck valve	250		C	P*G-06					
r not operated on										

Modular Valves

Modular Valves are designed to simplify hydraulic systems, to eliminate the use of pipe connections and thus to save space, time and cost. These modular valves have **ISO4401**, **CETOP & NEPA** Interfaces thickness. Various hydraulic circuit can be achieved by stacking the modular valves in the correct sequence, one upon the other.



Valve Type	Max. operating			N	/lax.	flow	L / mii	n		
	pressure Kgf/ cm ²	10	:	20	50	100	200	500	1000)
01 series modular valves	250									
03 series modular valves	250									
04 series modular valves	250									
06 series modular valves	250									

List of 01/03 Series m	odular Valves
Name	Model number
Relief	MB*-
Pressure reducing	MR*-
Sequence/ Counter balance	MH*-
Throttle & check	MS*-
Pilot operated check	MP*-
Check	MC*-
Anti - cavitation	MAC*-

Cartridge Valves

These **Cartridge** type valves consist of cartridge elements and covers with pilot passages. Various elements may be combined for direction, flow control and pressure control. These valves can be incorporated in manifold blocks to form optimum integrated hydraulic circuits and compact hydraulic units. Cavity specifications conform to ISO standards.



Value Ture	Max. operating						Мах	. flo	w L	/ mi	n						
Valve Type	pressure Kgf / cm²		50 1	00 2	250 5	00 10	00 1	500 20	00 25	00 25	00 30	00 35	00 40	000 45	500 50	00 55	500 6000
Directional& flow control cartridge valve	315	LD)*_ I	10	25	32	5() 				80					100
Relief cartridge valve	315	LB*-	 - 16 	 6 25 	 5 32 	50 I)										
Solenoid operated directional control	315	LDS	 														
Solenoid controlled relief valve	315	LBS	 S*- 														

Proportional Valves

E Series proportional hydraulic control valve

These proportional valves are able to control the system pressure or flow proportionally through a controlled input current from the amplifier.



	Max. operating						N	lax. flo	w L	./ mi	n					
Valve type	pressure Kgf/ cm ²	5	5 1	10	20) ;	30	40)	50)	10	0	200) 4	100
Pilot relief valve	250	EDO	G-01	1												
Reducing & relieving Valves	250					ERE	3G	-06								
Relief valve	210					EBG - (03/	06								
Relief & flow control valve	250					EER		03/ 06								
rtener a new control valve	200					LIBC	- (03/ 00								
	250			EHDI	FG -	01/ 03										
Direction & flow control valve	160				EHD	FG - 04	4/ C	06								
	100															



High Response Type Proportional Electro Hydraulic Valves

These valves are compound products of hydraulic equipment using the latest electronic and servo technology based on the reputable E series proportional hydraulic electro hydraulic controls. We have realised epoch making easily usable hydraulic equipment with high precision and reliability by unifying amplifier, sensor and digital data indicator which are required for proportional or servo control system into valves and making them compact.

ELDFG-EH Series

The closed loop, High response proportional electro hydraulics directional and flow control valve with OBE(on-board electronics) with a servo valve response characteristics(+/- 25% amplitude) with a fail safe mode with compact strong solenoid and spool position sensor with differential. transformer. Option of current and voltage signal available



Valve Type	Max. operating				1	Max. fl	ow L/	min						
	pressure Kgf/ cm²		10	20	5 5	0 10	00	200		0 1	1000			
ELDFG/ ELDFG-EH	315		ELI	DFG		LDFG - ()3							
ELDFHG	350	ELDFHG - 04												

High Speed Linear Servo Valves

LSVG/ LSVHG Series high-speed linear servo valves offer extremely high response and excellent anti-contamination characteristics.

- An intensified small linear motor drives the spool directly
- A differential transducer electrically detects spool position for feedback control These valves are suitable for high speed nibbling machine, high speed injection moulding machine, die casting machine, steel mill equipment, vibration testing machine and various testing machines.



V. I	Max. operating			٨	/lax. flo	w L/r	nin		000				
Valve Type	pressure Kgf/ cm ²	1	0 2	0 50) 100) 2(00 50	00 1	000				
Direct type high speed linear servo valve	350	LS	VG-03-04	 -10- 20-6 	0								
Two stage type high speed linear servo valve		LS	VHG-04-	06-10									
	350	350 LSVHG-04- 06-10											
			L	SVHG-04	- 06-10								
	350	LS	VHG-03	EH.									
OBE type			LS'	VHG-04 E	Н								
			L	SVHG-06	EH								
				LSVHG	6-06 EH								

ASR Series AC Servo Motor Driven Pumps

	Power	Max. operating		Ge	90	metric	disp	lac	ement	: (cm³/	rev	,
Capacity	pressure Kgf/ cm ²	0	2	5	10)	2	0	5	0	10	0	
ASR System	4.5 KW	210				ASR 1							
Servo Motor Driven Pumps	6 KW	160					ASF	R 2					
Briveri ampo	8 KW	210						,	ASR 3				
•	11 KW	210							ASR	5			
YUKEN 4101394	15 KW	210			AS	R 10							





ASE Series AC Servo Motor Driven Pumps

	Power	Max. operating		Ge	90	metric	dis	plac	eme	nt	cm³	/ rev	,
	Capacity		0	2	5		10	2	0	5	0	10	0
		Kgi/ Cili			-								
ASE System	11 KW	175				ASE	3						
Servo Motor	20 KW	175					AS	SE 5					
Driven Pumps	35 KW	175							ASE	10			
YUKEN 419139													



Specialized Manifold Blocks

Specialized Manifold Blocks for Conventional, Linear servo, Electro-proportional Valves, Flame Proof Valves.



AMC Series High Efficiency Fan Coolers

These coolers are to cool drain of variable displacement pumps

Model : AMC-217-15 Max. flow rate : 11 LPM Max. working pressure : 10 Kgf/ cm² Power source : 110/ 220 VAC

◆ Compact ◆ Elegant ◆ High efficiency



Parison Controller

CPU Digital servo control, high performance CPU used to get

high response, 250 μ sec for pattern sweeping

Display Color graphic LCD display µsec easy setting **Highlights** High response equivalent to servo valve with

high tolerance to contamination

Package Includes: Hydraulic power pack, cylinder, high response proportional

valve controller



SK 1121-10

KIRIKO Automatic Shavings Compactor

- Contributes towards ISO 14000.
- Optimal for iron, casting, aluminum, brass, shavings and chips.
- Holds shavings under discriminatory control.
- Largely saves transport costs.
- Saves space for storing shavings.
- Liquid on shavings can be separated and collected in the process of pressing.





Power Units

Yuken India can design and manufacture hydraulic system to suit individual customer requirement. In addition, standard package systems are available which will offer substantial savings in power & space with high performance.

Compact Power Packs

Compact power packs are specially designed for high energy saving power packs to fit into small envelope dimensions and can be used in lifting platforms, elevating tables, manipulators, small presses, machine tools and mobile applications.

Features / Advantages

- Intermittent Operation
- Compact design makes optimum use of space & easy mobility
- Attractive cubic structure
- Zero leak
- High heat dissipation resulting in low oil temperature rise
- Attractive prices
- Reduced noise
- Less fluid required: environmental friendly, little expense for fluid
- Flow and pressure meets variety of application
- TPM friendly
- Extra "cooler" avoided

Application

Machine tool

■ Fixture Clamp ■ Wind Mill Brake

Power

■ Tool Clamp

■ Tool Declamp ■ Lifting Platforms

■ Job Pusher

Mobile

■ Manipulators

■ Small Presses ■ Elevating Lifts

Main Specifications

Specifications	Min	Max
Displacement (cc/ rev)	0,66	9.0
Reservoir Capacity (Litres)	2.5	32
Electric Motor (Kw)	0.37	2.2
Max. Operating Pr. (Kg/cm²)	-	210





Yuken Hydraulic Systems for Steel Mill Applications

Yuken pipeless systems are very popular in steel industry.

- More than 3000 hydraulic systems supplied to the steel industry.
- Yuken systems are serving in mines, steel making, slab & bloom casters, cold & hot rolling, AGC systems & finishing mills.
- Application engineering by Yuken Steel Technology Group supported by Yuken-Japan.
- Vast experience of mill hydraulics in steel industry.
- Supplied to SAIL plants, Tata Steel, Jindal Group, Lloyds, Flat Products, Concast, SMS-Concast, Essar and UMIL.
- Approved by steel mill consultants M.N.Dastur, MECON Ranchi, SAIL CET - Ranchi, SAIL -RDCIS Ranchi, Engineering Projects India Limited and MECON Kolkata
- Maintenance Friendly and leak free hydraulic systems:
 - Well designed manifolds
 - Pipeless valve stands
 - Pipeless accumulator stands







Divisions & Group Companies

Gear Products Division

 Manufactures wide range of gear pumps for industrial, mobile and agricultural applications.

Characteristics

- High strength aluminium extruded body
- Hardened and ground integral teeth
- Special aluminium alloy bush bearing
- Axially balanced for high volumetric efficiency in excess of 95%

Foundry Division

- Established in 1984 to cater the casting needs of Yuken India Ltd.
- The company specialises in manufacturing hydraulic casting of grey iron and SG iron.
- ISO 9001-2008 certified company.
- We can supply machined castings
- Specializes in pattern and core box development and supply of intricate castings



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Malur

84/171 & 85/172, Hedeginbele village, Madivala post, Malur Taluk, Kolar District:563130

Tel: 080-28541059, 41163217









Material Grade:

Grey iron castings: FC20, FC25, FC30 SG iron castings : 500/7, 600/3 Weight of castings: 0.1 Kgs to 30 Kgs (machine moulding) Upto 300 Kgs

(hand moulding)



Established in 2007, Kolben hydraulics Ltd., is focusing on axial piston pumps and motors for YIL group. We handle the sales /service of PSM hydraulics, Russia (www.psm-hydraulics.com) for their range of high pressure axial piston pumps and motors for SAARC countries and other region. We offer a variety of axial piston products for both industrial and mobile applications. Also we provide service solution for any brand of piston pumps and motors.

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SAI Hydraulics

Established in 1989 SAI India Limited (SIL) is the Indian subsidiary of SAI s.p.a., Italy. We manufacture, market and service world class high torque radial piston hydraulic motors and we cater to major original equipment manufacturers in the country. We also market axial piston pumps, motors and other hydraulic spares.

SAI India Ltd.

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Group Company: Winch House - Manufacturers of winches



YUFLOW was incorporated in 2002 and is a division of Yuken India Ltd. We manufacture a variety of standard and custom built cylinders for industries like steel mills, presses, machine tools and also for original equipment manufacturers of material handling, road construction, car carriers, drill rigs, fork lifts / stackers, tractors etc,. Core inputs for our plants are super finished cylinder tubes and highly reliable sealing systems from Europe.100% test for proof and drag with cycle tests makes the product quality and reliability comparable to global standards.

YU Flow Engg. Pvt. Ltd.

No1, II nd Cross Street, Pooniamman Nagar Road, Ayanambakkam, Maduravoyal post, Chennai - 600 095. Tel: + 91 44 26532496Fax: + 91 44 26532597,

Email:marketing@yuflow.com, Website: www.yuflow.com

Hycom Engineering (India) Pvt. Ltd.

- Located in Peenya industrial area, Bangalore.
- Manufactures standard sectional and monoblock type directional control valves
- Manufactures customised rotary joints for domestic and export market.
- Valuable customers using these products include JCB India & UK, RR USA and CNH India.

Hycom Engineering (India) Pvt. Ltd.

M7-1, 6th Cross 1st Stage, Peenya Industrial Estate
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Email: info@hycomengineering.com , Web: www.hycomengineering.com

YUKEN Hydraulic School

Yuken India offers comprehensive training program in hydraulics. Hands on training are provided at the manufacturing plants in Bangalore coupled with extensive lectures on the theory of hydraulics and applications. The training modules are separately designed for mobile, construction, machine tool and steel mill hydraulics. Special courses are available for proportional and servo valves. The training can also be provided at the customer's premises.













Depend On Us

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